SPECIFICATIONS

- Injection Range:
  0.2 - 5 %*  
  [1 : 500 - 1 : 20]

- Water flow range* **:
  500 l/h - 8 m³/h  
  [8.33 l/min - 133.3 l/min]  
  [2.2 US GPM - 40 US GPM]

- Operating pressure:
  0.15 - 8 bar  
  [2 PSI - 110 PSI]

- Concentrated additive injection:
  1 l/h – 400 l/h*  
  [0.56 US Fl oz/min - 0.70 US GPM]

* Depending on model (see on the back)
** For operating unit with other fluids than water, please contact us

A unique technology associating all dosing functions

Dosing Technique:
Non-electric proportional

Energy Source:
Water flow and pressure

Integrated functions:
- Metering: volumetric hydraulic motor
- Injecting: continuous proportional injection of liquid or soluble concentrate
- Regulating: proportionality servo-controlled by the water flow
- Mixing: integrated mixing

Package contents:
1 Dosatron, 1 wall bracket, 1 Suction tube, 1 Owner’s manual.
Operating principle

Installed directly in the water supply line, the Dosatron operates by using the flow of water as the power source. The water activates the Dosatron, which takes up the required percentage of concentrate directly from the container and injects it into the water. Inside the Dosatron, the concentrate is mixed with the water, and the water pressure forces the solution downstream. The dose of concentrate will be directly proportional to the volume of water entering the Dosatron, regardless of variations in flow or pressure, which may occur in the main line.

Proportional injection externally adjustable

The injection rate is set by lining down the top of the adjusting sleeve with the desired ratio on the scale. The amount of injected concentrate is proportional to the amount of water coming into the Dosatron:

i.e. Adjustment at 1% = 1 / 100 = 1 Volume of concentrate into 100 Volumes of water.

The 8 m³/h range

The 8 m³/h range

### Specifications

#### General
- Maximum operating water temperature: 40°C [104°F]
- Minimum operating water temperature: 5°C [41°F]
- Dosing rate: i.e. Adjustment at 1% = 1:100 = 1 V concentrate into 100 V water
- Average dosing accuracy: ± 5%
- Repeatability: ± 3% (API standard)
- Pressure loss*: 0.2 - 1.7 Bar [2.9 - 24.65 PSI]

#### Other integrated functions
- Internal motor filter: no
- Inlet/Outlet: 1 1/2 M : BSP. NPT
- Built-in bypass: Ø40 x 49 mm
- Built-in air bleed:
- Built-in anti-siphon device: yes

#### Motor
- Motor: differential hydraulic piston
- Motor capacity: 1.7 L [0.449 US gallons] (1 cycle) integrated
- Mixing chamber: yes

#### Dosage
- Injection
- Dosing plunger: internal at the outlet
- Injection check valve: simple action, injection on the upstream spring-loaded with seal

#### Suction
- Self-priming: yes
- Maximum viscosity of concentrate*: 400 cSt at 20°C [68°F] - V kit recommended from 200 cSt - Please contact us
- Maximum vertical or horizontal suction of the concentrate: 4 m [13']
- Strainer: yes - foot strainer with weight

*Depending on models and operating conditions (charts on demand).

### Markets


### Principal applications:


### Installation

Regulations: Refer to local water regulations, prior to installing your Dosatron.

To optimize your Dosatron, we advise to:
- Install a filter (300 micron) upstream, depending on your water quality.
- Change the dosing seals once a year.
- Rinse as often as possible with clear water.
- Turn off the water supply and allow the pressure to drop to zero before adjusting the injection rate.
- Install necessary protections for excess flow, excess pressure and water hammer (anti-hammer flow/pressure device).
- Install your Dosatron to your needs. Contact our technical service to help determine what option you may need.

Each Dosatron unit is factory tested and registered.

### Size

**Package size:**
- 67 x 22.5 x 20.5 cm [26’’3/8 x 8’’7/8 x 8’’1/16”]
- Package weight: ~ 5.5 kg [ ~ 12.15 US lbs]

### Standard material

- Housing: Special polypropylene, HT
- Motor piston: polyurethane, nylon, EPDM, polyacetel

### Available options

- Injection area: polypropylene, polyethylene, Hastelloy (check valve spring)

### Optimized installation

- BP: by-pass
- Other fittings
- Strap
- Support legs
- Other: please contact us

These options allow adapting your Dosatron to your needs. Contact our technical service to help determine what option you may need.

### Other product lines available to treat water flows up to 0.7 m³/h, 2.5 m³/h, 4.5 m³/h, 20 m³/h, 30 m³/h, 60 m³/h.

For special models, accessories and particular systems: please consult us.

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